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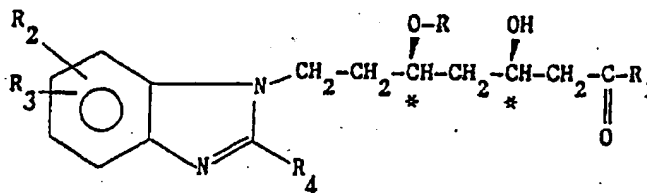
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(54) Compounds active as inhibitors of the cholesterol biosynthesis.

(57) The compounds of formula



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wherein R, R<sub>1</sub>, R<sub>2</sub>, R<sub>3</sub>, and R<sub>4</sub> have the meanings given in the specification, are described.  
The compounds of formula I are active as inhibitors of the enzyme HMG-CoA reductase and can be used in therapy as anti-hypercholesterolemics.

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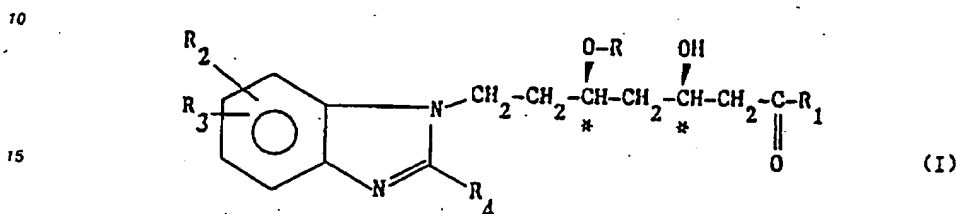
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## COMPOUNDS ACTIVE AS INHIBITORS OF THE CHOLESTEROL BIOSYNTHESIS.

The present invention concerns pharmaceutically active compounds and more particularly it concerns compounds endowed with anti-aterosclerotic activity which inhibit hydroxymethyl-glutaryl-CoA reductase (HMG-CoA reductase), an enzyme which controls a key-step in the synthesis of cholesterol.

A compound known as Nevinolin (Mark Index, 10th Edition, No. 6042, page 883) was isolated from the metabolites of fungi like Monascus ruber and Aspergillus Terreus and was recognized to be active in controlling and inhibiting enzyme HMG-CoA reductase which is responsible for the biosynthesis of cholesterol.

An object of the present invention is to provide a compound of formula:



wherein

20 R represents a hydrogen atom;

R1 represents a hydroxy or an OR5 group where R5 represents a C1-C4 alkyl or benzyl;  
or, R and R1 together are a single bond between the oxygen and carbonyl;

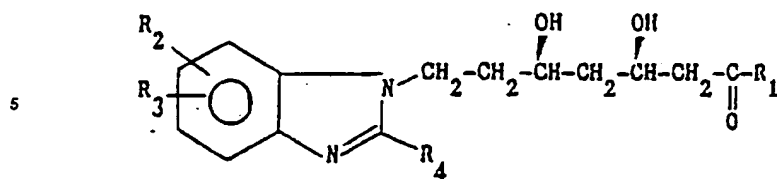
25 R2, R3 and R4, equal to or different from each other, represent hydrogen atoms, C1-C5 alkyl or alkoxy, halogen atoms, CF3, aryl, heteroaryl, phenoxy, benzyloxy, amino, mono or dialkylamino having 1 to 4 carbon atoms in the alkyl moiety;

the carbon atoms marked by an asterisk have contemporaneously R or S configuration and have therefor relative configuration syn; and

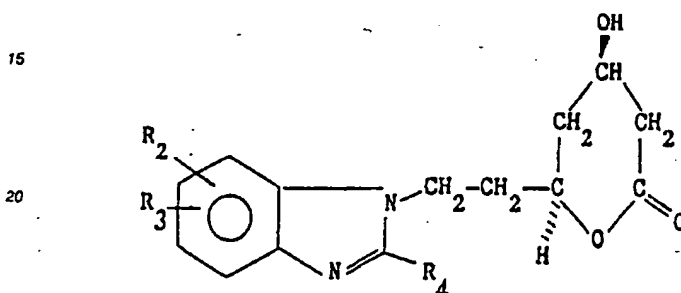
when R1 is hydroxy, the salts thereof with pharmaceutically acceptable bases.

30 The compound of formula I are capable of inhibiting the activity of the enzyme HMG-CoA reductase and therefore are useful as pharmaceuticals in the anti-hypercholesterolemic therapy, in the treatment of atherosclerosis and hyperlipemia.

The compounds of formula I exist in two forms, an open form when R = H (I-A) and a closed form (I-B) easily interconvertible which proved to be both pharmaceutically useful

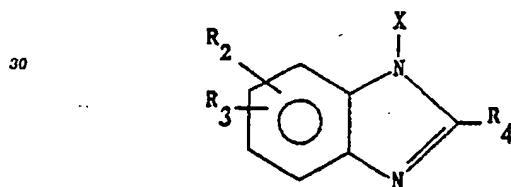


I-A  
(R<sub>1</sub>=OH, OR<sub>5</sub>)



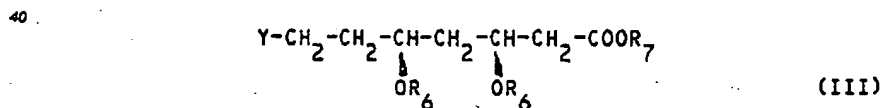
I-B

25 The preparation of the compounds of formula I is carried out by reacting a benzimidazole of formula



(II)

wherein R<sub>2</sub>, R<sub>3</sub> and R<sub>4</sub> have the above reported meanings and X represents a hydrogen atom or an alkali metal (preferably lithium or sodium) or else a tetraalkylammonium group, with a compound of formula



(III)

wherein

R<sub>6</sub> represent hydroxy protecting groups selected among trisubstituted silyl radicals;

R<sub>7</sub> represents C<sub>1</sub>-C<sub>4</sub> alkyl or benzyl;

50 Y represents a leaving group or a group convertible into a leaving groups selected among chlorine, bromine or iodine atom, C<sub>1</sub>-C<sub>4</sub> alkylsulphonate, optionally fluorinated arylsulphonate, hydroxy and triphenyl-methyloxy.

The compounds of formula I are known or easily preparable benzimidazoles.

The compounds of formula III, on the contrary, are new compounds and are a further object of the present invention; their preparation is described hereinbelow.

56 The reaction between compound II and compound III is carried out in an inert solvent selected, in particular, among dipolar aprotic solvents optionally in admixture with a chlorinated solvent, at a temperature of from -20°C to 50°C and in anhydrous conditions.

From condensation of compound II with compound III, the compounds of formula I-A in which the

hydroxy groups are protected as OR<sub>5</sub> and in the form of esters (R<sub>1</sub> = OR<sub>5</sub>) are obtained.

Deprotection of the hydroxy groups according to known procedures (e.g. fluorides in acetic acid) and, when desired, hydrolysis of the ester group afford the compounds I-A wherein R<sub>1</sub> = OR<sub>5</sub> and R<sub>1</sub> = OH, respectively.

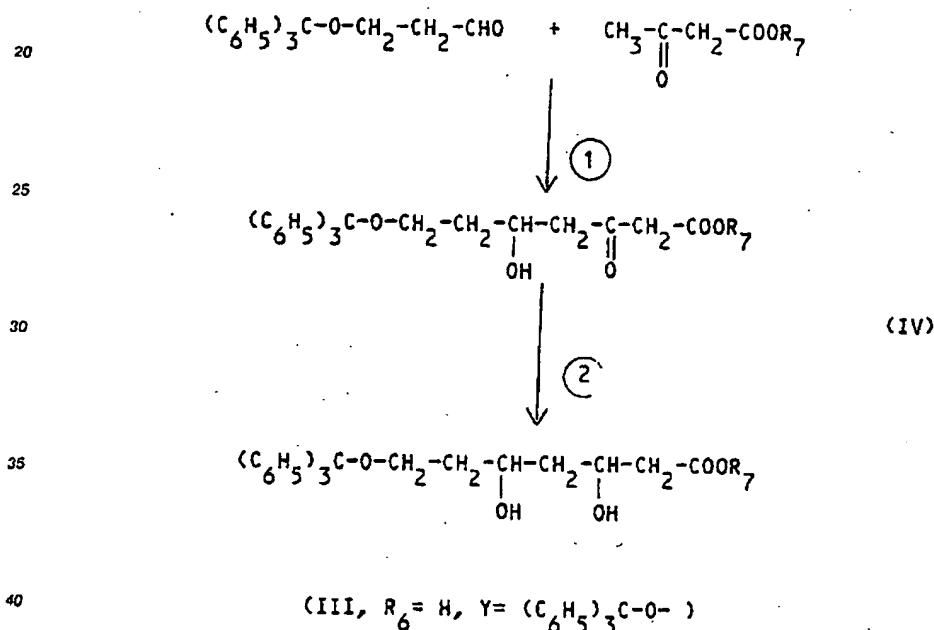
5 These latter, when desired, may be salified according to known procedures, by treatment with a suitable base.

In turn, the compounds I-B are obtained by treating the product of the condensation of compound II with compound III, with aqueous hydrofluoric acid in the presence of organic solvents soluble in water (e.g. acetonitrile) at a temperature comprised between 0°C and 70°C.

10 The salts of the compounds of formula I may also be obtained by treating a compound of formula I-B with a base.

The preparation of the compounds of formula III is carried out according to the reactions reported in Scheme 1 and commented in the following Scheme 1.

Scheme 1



Reaction 1 of Scheme 1 consists in reacting 3-hydroxypropionaldehyde protected or the hydroxy group as triphenylmethylether, with an acetoacetic ester. It will be apparent to the skilled in the art that instead of triphenylmethyl other hydroxy protecting groups can be used.

45 The reaction is carried out by preparing in situ the dianion of the acetoacetic ester by treatment of the latter with strong bases (lithium diisopropylamide, sodium hydride, lithium butyl) and by addition of a solution of the protected propionaldehyde in an ether solvent (tetrahydrofuran, dimethoxyethane) at a temperature of from -15°C to 30°C in anhydrous conditions and under an inert gas atmosphere.

50 Similar reactions have been described in the work published on Can. J. Chem., 52, 2157, (1974).

Thereby compound IV is obtained which is then stereoselectively reduced (reaction 2 of Scheme 1) affording compound III wherein R<sub>6</sub> = H and Y = (C<sub>6</sub>H<sub>5</sub>)<sub>3</sub>C-O-.

55 The stereospecific reduction is carried out by using a boron hydride (preferably of sodium or zinc) optionally in the presence of trialkyl boranes (e.g. triethyl borane) or alkoxy-dialkylboranes (e.g. methoxy-diethylborane) in a solvent inert in the reaction conditions, e.g. an alcohol (methanol, ethanol) or an ether (dimethoxyethane) or their mixtures, under an inert atmosphere and at a temperature of from -80°C to 30°C.

The remaining compounds of formula III are prepared from the compound III wherein R<sub>6</sub> = H and Y =

(C<sub>6</sub>H<sub>5</sub>)<sub>3</sub>C-O-

Thus, for example, the hydroxy groups may be protected by silylation using the corresponding silyl chloride, preferably a hindered silylating agent such as diphenyl-ter.butyl-silyl chloride, in the presence of a base and in an inert solvent.

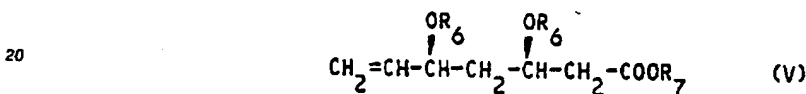
5 The conversion of the group Y = (C<sub>6</sub>H<sub>5</sub>)C-O- into other groups comprised in the meanings of Y is carried out by known methods.

For example by treatment with strong acids in a inert solvent the deprotection of the hydroxy group is obtained and therefor the compounds of formula III wherein Y = OH are obtained.

The reaction of these with sulphonic acid halides or anhydrides in an inert solvent and in the presence of a base affords the compounds of formula III wherein Y is an alkylsulphonyloxy or arylsulphonyloxy group.

10 The preparation of the compounds of formula III wherein Y is a chlorine, bromine or iodine atom can be carried out from the corresponding alcohol (III Y = OH) by known methods, for example by reaction with Cl<sub>2</sub>, Br<sub>2</sub> or I<sub>2</sub> in the presence of a triphenyl phosphine in an inert solvent and at a temperature of from 0° and 60° C.

15 An alternative process for the preparation of the compound of formula III wherein Y = OH, Br and I, employs as starting product a compound of formula



Hydroboration reaction of compound V with borane complexed with tetrahydrofuran, dimethylsulphide or amines, or with mono or dialkylboranes in an ether solvent at a temperature of from -20° C to 60° C affords a complex of compound V with borane, the decomposition of said complex by hydrogenperoxide and sodium hydroxide affords the compounds of formula III wherein Y = OH. Alternatively, the decomposition of the complex by bromine or iodine in an ether and alcohol solvent, followed by the addition of alkaline-earth alcoholates at a temperature of from 0° C to 60° C affords the compound of formula III wherein Y = Br or I.

30 The compounds of formula V are known, see for example U.S. Patent No. 4,613,610.

As mentioned above, the compounds of formula I are inhibitors of the enzyme HMG-CoA reductase and therefor can be used in the pharmaceutical field as anti-hypercholesterolemic and anti-atherosclerotic agents. The pharmacological activity of the compounds of the present invention was evaluated both *in vitro* and *in vivo* (see example 14).

35 For practical use in the therapeutic field, the compounds of formula I are administered in the form of a suitable pharmaceutical composition depending on the selected administration route.

Examples of solid pharmaceutical preparations for oral administration are capsules, tablets and granulates, of liquid pharmaceutical preparations for parenteral use are solutions and lyophilized forms to be diluted at the moment of their use.

40 The compositions contain one or more of the compounds of formula I as active ingredient together with suitable carriers and additives for pharmaceutical use in accordance with the type of composition.

The preparation of the composition is carried out by conventional procedures.

When desired, in the composition beside the compound of formula I another active ingredient may be added. Particularly useful are the biliary acid sequestrants, the nicotinic acid derivatives and the inhibitors of cholesterolacyltransferase (ACAT).

45 The dose of the compound of formula I to be administered varies depending on various factors such as the selected type of composition, the symptoms and the age of the patient.

The daily dose will generally be comprised from 10 and 500 mg to be administered as in one dose or more repeated doses.

50 With the aim of better illustrating the present invention the following example are given.

#### Example 1

55

#### Preparation of ethyl 5-hydroxy-7-trityloxy-3-oxo heptanoate

Ethyl acetoacetate (18 ml; 143.7 mmols) was added to a suspension of rhodium hydride at 50% in mineral oil (4.1 g, 172.4 mmols) in tetrahydrofuran (210 ml) at 0 °C and under a nitrogen atmosphere, by keeping the temperature at about 0 °C. After 10 minutes, a solution 1.6 M of butyl lithium in hexane (94 ml, 150.8 mmols) was added slowly.

After 10 further minutes at 0 °C a solution of 3-trityloxypropionaldehyde (50 g, 158 mmols) in tetrahydrofuran (70 ml) was rapidly added. After stirring for 10 minutes at the same temperature it was diluted with 50 ml of HCl 6 N and with 300 ml of an ammonium chloride saturate solution. The product was extracted with diethyl ether (1 l + 3 x 300 ml).

The combined organic phases were washed with a sodium chloride saturate solution (2 x 500 ml), dried or anhydrous sodium sulphate and evaporated under vacuum affording 67.6 g of an oily crude which was used directly in the subsequent reduction.

An analytical sample was prepared by column chromatography on silica gel (70-230 mesh); eluant, petroleum ether : ethyl acetate = 8:2).

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 1.25 (3H, t); 1.65-1.90 (2H, m); 2.64 (1H, dd); 2.68 (1H, dd); 3.23 (1H, m); 3.35 (1H, m); 3.46 (2H, s); 4.18 (2H, q); 4.27 (1H, m); 7.20-7.35 (9H, m); 7.40-7.45 (6H, m).

## Example 2

### Preparation of ethyl (Syn)-3,5-dihydroxy-7-trityloxy-heptanoate.

A solution of rhodium boron hydride (9.3 g, 246 mmols) in absolute ethanol (400 ml) pre-cooled at -70 °C was added to a solution of ethyl 5-hydroxy-7-trityloxy-3-oxo-heptanoate (55 g, 123 mmols) in absolute ethanol (1.2 ml) kept at -70 °C under nitrogen. The solution was stirred at that temperature from 1.5 hours then the solvent was evaporated and the residue was collected with methylene chloride (500 ml), a saturate solution of ammonium chloride (100 ml) and subsequently 1 N hydrochloric acid up to pH 4-5 were slowly added to the mixture.

The mixture was extracted with methylene chloride (3 x 100 ml), the organic phase was dried on anhydrous sodium sulphate affording a crude (yellow oil) (52 g) which was purified by column chromatography on silica gel (70-230 mesh); eluant, petroleum ether/ethyl acetate by gradual variation of the ethylacetate percentage from 10% to 30%. A low melting product (21 g) was obtained.

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 1.26 (3H, t); 1.50-1.90 (4H, m); 2.45-2.55 (2H, m); 3.22 (1H, m); 3.37 (1H, m); 3.72 (1H, d, exchange with D<sub>2</sub>O); 3.94 (1H, d, exchange with D<sub>2</sub>O); 4.06 (1H, m); 4.16 (2H, g); 4.27 (1H, m); 7.20-7.35 (9H, m); 7.40-7.45 (6H, m).

From the <sup>13</sup>C-NMR analysis two series of signals were observed:

<sup>13</sup>C-NMR syn stereoisomer (75.4 MHz, CDCl<sub>3</sub>): delta (ppm): 14.216 (q); 37.085 (t); 41.795 (t); 42.426 (t); 60.650 (t); 61.981 (t); 68.581 (d); 7.332 (d); 87.280 (s); 127.137 (d); 127.930 (d); 128.545 (d); 143.824 (s); 172.341 (s).

<sup>13</sup>C-NMR anti stereoisomer (75.4 MHz, CDCl<sub>3</sub>): delta (ppm): 14.216 (q); 36.680 (t); 41.584 (t); 42.673 (t); 65.522 (d); 68.694 (d); 87.409 (s); 127.930 (d); 128.545 (d); 143.739 (s); 172.714 (s).

By the composition of the signals belonging to the same carbon atom, a syn-anti ratio of 88:12 was determined.

## Example 3

### Preparation of ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-trityloxy-heptanoate

A solution of ethyl (syn)-3,5-dihydroxy-7-trityloxy-heptanoate (51 g; 113.8 mmol), ter.butyl-diphenyl-silyl chloride (70 ml, 273 mmols) and imidazole (31 g, 455 mmols) in dimethyl formamide (115 ml) was kept under stirring at 50 °C for 6 hours. The solution was poured in water (1 l) and extracted with diethyl ether (4 x 500 ml). The reunited ether phases were washed with water (500 ml), 0.1 M hydrochloric acid (500 ml), a

saturate sodium bicarbonate solution (500 ml) and a saturate sodium chloride solution (500 ml).

It was dried on anhydrous sodium sulphate and the solvent was evaporated thereby obtaining an oily product (113.8 g) which solidifies by treatment with diethyl ether.

After filtration, 62 g of a product (m.p. 141-142° C) were obtained.

From <sup>1</sup>H-NMR (300 MHz) and <sup>13</sup>C-NMR (75.4 MHz) it resulted to be the syn stereoisomer with a purity higher than 98%.

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta 0.83 (9H, s); 0.92 (9H, s); 1.15 (3H, t); 1.40-1.75 (4H, m); 2.17 (1H, dd); 2.27 (1H, dd); 2.70-2.95 (2H, m); (2H, m); 3.87 (1H, m); 3.96 (2H, m); 4.35 (1H, m); 7.20-7.65 (35H, m).

<sup>13</sup>C-NMR (75.4 MHz, CDCl<sub>3</sub>) meaningful signals delta (ppm): 14.092 (q); 19.134 (s); 19.174 (s); 26.858 (q); 26.946 (q); 36.818 (t); 42.005 (t); 43.905 (t); 60.084 (t); 60.386 (t); 68.174 (d); 68.641 (d); 86.253 (s); 135.911 (d); 144.251 (s); 171.237 (s).

#### Example 4

##### Preparation of ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-hydroxy-heptanoate

p.toluene sulphonic acid (470 mg, 2.485 mmols) was added to a solution of ethyl 3,5-di-(diphenyl-ter.butyl-silyloxy)-7-trityloxy-heptanoate (23 g, 24.855 mmol) in ethanol/methylene chloride 1:1 (250 ml). The mixture was reflux heated for about 10 hours. Triethylamine (350 µl, 2.485 mmols) was added and the mixture was evaporated to dryness thereby obtaining a crude (colorless oil) which was purified by column chromatography on silica gel (70-230 mesh); eluant, petroleum ether : ethyl acetate = 8:1 thereby obtaining a product (13.7 g)(m.p. 75 -77° C).

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 0.93 (9H, s) (9H, s); 1.16 (3H, t); 1.35-1.60 (2H, m); 1.75-1.90 (2H, m); 2.17 (1H, dd); 2.23 (1H, dd); 3.35-3.55 (2H, m); 3.98 (2H, q); 4.06 (1H, m); 4.15 (1H, m); 7.30-7.45 (12H, m); 7.55-7.65 (8H, m).

#### Example 5

##### Preparation of ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-iodo-heptanoate

A solution of iodine (2 g, 8.05 mmols) in dimethyl formamide (5 ml) was slowly added so as to keep the temperature below 55° C, to a solution of ethyl (syn)-3,5-di-(diphenyl-silyloxy)-7-hydroxy-heptanoate (5 g, 7.32 mmols) and triphenyl phosphine (2.1 g, 8.05 mmols) in dimethyl formamide (10 ml) under nitrogen.

The mixture was stirred at room temperature for 1 hour. It was poured in 150 ml of water and 150 ml of diethyl ether. The phases were separated and the aqueous phase was extracted with diethyl ether (3 x 100 ml). The reunited ether phases were washed with a solution of sodium sulphite at 5%, with a saturate sodium bicarbonate solution and with water. The organic phase was dried on anhydrous sodium sulphate and the solvent was evaporated thereby obtaining a crude (7.7 g) which was purified by column chromatography on silica gel (70-230 mesh), eluant: petroleum ether/ethyl acetate 98:2, thus affording an oily product (4.78 g).

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 0.95 (9H, s); 0.97 (9H, s); 1.18 (3H, t); 1.55-1.80 (4H, m); 2.27 (1H, dd); 2.30 (1H, dd); 2.78 (2H, m); 3.78 (1H, m); 4.00 (2H, m); 4.20 (1H, m); 7.30-7.45 (12H, m); 7.55-7.65 (8H, m).

#### Example 6

##### Preparation of ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-(p.methyl-benzenesulphonyloxy)-heptanoate

4-methyl-benzenesulphonyl chloride (1.9 g, 9.87 mmols) was added at 0 °C to a solution of ethyl (syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-hydroxy-heptanoate (3.5 g, 5.12 mmols) in anhydrous pyridine (51 ml).

The mixture was left under stirring at room temperature for 15 hours. It was poured in water-ice (300 ml) and extracted with diethyl ether (4 x 100 ml). The reunited organic phases were washed with 1N HCl, with a saturate sodium bicarbonate solution and finally with a saturate sodium chloride solution.

After drying on anhydrous sodium sulphate, the solvent were evaporated thus affording a crude (oil) (4.2 g) which was purified by column chromatography on silica gel (70-230 mesh), eluant: petroleum ether/ethyl acetate by gradually increasing the percentage of petroleum ether from 5% to 20%.

The pure product as oil (3.2 g) was obtained.

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 0.89 (9H, s); 0.90 (9H, s); 1.14 (3H, t); 1.40-1.60 (3H, m); 1.60-1.70 (1H, m); 2.17 (2H, d); 2.43 (3H, s); 3.70-3.90 (3H, m); 3.90-4.00 (2H, m); 4.12 (1H, m); 7.25-7.70 (24H, m).

#### Example 7

##### Preparation of ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-trifluoromethylsulphonyloxy-heptanoate

A solution of ethyl (syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-hydroxy-heptanoate (520 mg, 0.76 mmols) in carbon tetrachloride (1.8 ml) was added in about 45 minutes, at 0 °C under nitrogen, to a solution of trifluoromethanesulphonic anhydride (125 µl, 0.76 mmols) in carbon tetrachloride (2 ml). The mixture was stirred at 0 °C for 2 hours, the formed salts were filtered thereby obtaining a 2 M solution of the product in carbon tetrachloride which was directly used for the subsequent alkylation reactions.

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>-CCl<sub>4</sub>): delta (ppm): 0.91 (9H, s); 0.98 (9H, s); 1.16 (3H, t); 1.50-1.95 (4H, m); 2.29 (2H, d); 3.99 (2H, q); 4.12 (2H, m); 4.20 (1H, m); 4.32 (1H, m); 7.25-7.45 (12H, m); 7.50-7.75 (8H, m).

#### Example 8

##### Preparation of ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-(1'-benzimidazolyl)-heptanoate

Benzimidazole (72 mg, 0.60 mmols) was added at 0 °C under nitrogen to a suspension of NaH (24 mg, 0.60 mmols) in anhydrous dimethyl formamide (4 ml). The mixture was stirred at 50 °C for 30 minutes, it was brought to room temperature and a solution of ethyl (syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-(p-methyl-benzenesulphonyloxy)-heptanoate (500 mg, 0.60 mmols) in dimethyl formamide (2 ml) was added to it. The mixture was stirred overnight at room temperature. The reaction mixture was poured in water (30 ml) and extracted with diethyl ether (4 x 25 ml).

The reunited organic phases were washed with water, dried on anhydrous sodium sulphate and evaporated. The crude so obtained was purified by column chromatography on silica gel (70-250 mesh), eluant: petroleum ether:ethyl acetate = 7:3, thereby obtained the pure product (280 mg) as oil.

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 0.93 (9H, s); 1.04 (9H, s); 1.18 (3H, t); 1.56 (2H, m); 1.90 (2H, m); 2.36 (1H, dd); 2.41 (1H, dd); 3.75-4.00 (2H, m); 4.02 (2H, q); 4.05 (1H, m); 4.18 (1H, m); 7.00 (1H, d); 7.15-7.45 (15H, m); 7.55-7.65 (8H, m); 7.76 (1H, d).

The same product was also obtained by reacting benzimidazole with ethyl (syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-(trifluoromethylsulphonyloxy)-heptanoate or with ethyl (syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-iodo-heptanoate.

By operating in an analogous manner the following compounds were prepared:

Ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-(2-phenyl-1-benzimidazolyl)-heptanoate



<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 0.90 (9H, s); 0.97 (9H, s); 1.15 (3H, t); 1.51 (2H, m); 1.78 (2H, m); 2.27 (2H, d); 3.98 (2H, q); 4.03 (3H, m); 4.18 (1H, m); 6.97 (1H, d); 7.15-7.45 (17H, m); 7.50-7.60 (10H, m); 7.79 (1H, d).

5 Ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-(2-methyl-1-benzimidazolyl)-heptanoate

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 0.90 (9H, s); 1.08 (9H, s); 1.17 (3H, t); 1.30-1.65 (2H, m); 1.90 (2H, m); 2.17 (3H, s); 2.39 (2H, m); 3.91 (2H, m); 4.01 (2H, q); 4.17 (2H, m); 6.88 (1H, d); 7.05-7.70 (23H, m).

10 Ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-(5,6-dimethyl-1-benzimidazolyl)-heptanoate

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 0.93 (9H, s); 1.04 (9H, s); 1.18 (3H, t); 1.57 (2H, m); 1.88 (2H, m); 2.31 (3H, s); 2.34 (2H, m); 2.36 (3H, s); 3.83 (2H, m); 4.01 (2H, q); 4.04 (1H, m); 4.18 (1H, m); 6.85 (1H, s); 7.20-7.65 (22H, m).

15

Ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-[2-(2-pyridyl)-1-benzimidazolyl]-heptanoate

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 0.91 (9H, s); 1.02 (9H, s); 1.13 (3H, t); 1.82 (2H, m); 1.90 (2H, m); 2.31 (2H, m); 3.98 (2H, m); 4.13 (1H, m); 4.37 (1H, m); 4.60 (2H, m); 6.97 (1H, d); 7.10-7.45 (16H, m); 7.55-7.65 (8H, m); 7.80 (2H, m); 8.33 (1H, m).

20

Ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-[2-(4-fluorophenyl)-1-benzimidazolyl]-heptanoate

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 0.89 (9H, s); 0.97 (9H, s); 1.15 (3H, t); 1.59 (2H, m); 1.73 (2H, m); 2.28 (2H, d); 3.98 (2H, q); 4.00-4.20 (4H, m); 6.95-7.00 (3H, m); 7.13-7.36 (12H, m); 7.43 (2H, m); 7.48-7.56 (10H, m); 7.77 (1H, d).

25

Ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-(2-isopropyl-1-benzimidazolyl)-heptanoate

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 0.86 (9H, s); 1.03 (9H, s); 1.12 (3H, t); 1.22 (3H, d); 1.25 (3H, d); 1.48 (2H, m); 1.88 (2H, m); 2.34 (2H, d); 2.81 (1H, m); 3.76-3.94 (2H, m); 3.97 (2H, q); 4.15 (2H, m); 6.83 (1H, d); 7.04 (1H, t); 7.10-7.45 (8H, m); 7.50 (4H, m); 7.60-7.70 (5H, m).

30

The same reaction, carried out on 5-fluoro-2-methyl-benzimidazole afforded two regioisomers which were separated by column chromatography.

35

Ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-(5-fluoro-2-methyl-1-benzimidazolyl)-heptanoate

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 0.89 (9H, s); 1.09 (9H, s); 1.18 (3H, t); 1.30-1.50 (2H, m); 1.90 (2H, m); 2.26 (3H, s); 2.43 (2H, m); 3.84-4.00 (2H, m); 4.02 (2H, q); 4.13 (1H, m); 4.20 (1H, m); 6.74 (1H, dd); 6.82 (1H, dt); 7.15-7.70 (21H, m).

40

Ethyl (Syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-(6-fluoro-2-methyl-1-benzimidazolyl)-heptanoate

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 0.90 (9H, s); 1.08 (9H, s); 1.18 (3H, t); 1.35-1.55 (2H, m); 1.91 (2H, m); 1.25 (3H, s); 3.87 (2H, m); 4.02 (2H, q); 4.13 (1H, m); 4.20 (1H, m); 6.63 (1H, dd); 6.92 (1H, dt); 7.15-7.70 (21H, m).

45

Example 9

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Preparation of trans-6-[2-(1-benzimidazolyl)-ethyl]-4-hydroxy-tetrahydropyran-2-one

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A solution of ethyl (syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-(1-benzimidazolyl)-heptanoate (200 mg) in a mixture of acetonitrile and hydrofluoric acid at 40% in water (5 ml) was stirred at 50 °C for 10 hours. Hydrofluoric acid was neutralized by solid sodium bicarbonate, the mixture was diluted with a small amount

of water and with ethyl acetate (20 ml), the formed salts were filtrered and the mixture was extracted with ethyl acetate (3 x 20 ml).

The combined organic phases were washed with a sature sodium chloride solution, dried on anhydrous sodium sulphate and evaporated. The obtained crude was collected with warm diethyl ether, it was cooled and filtered thereby obtaining the product (31 mg) (m.p. = 188-189 °C).

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 1.55 (1H, m); 1.75 (1H, td); 2.02 (2H, m); 2.52 (2H, d); 4.10 (1H, m); 4.32 (2H, m); 4.51 (1H, m); 7.12 (1H, t); 7.17 (1H, m); 7.33 (1H, d); 7.62 (1H, d); 7.84 (1H, s).

Mass spectroscopy (chemical ionization, positive ions, isobutane): m/e 261 [M + 1]<sup>+</sup>; 243.

By operating in an analogous manner, the following compounds were prepared:

10

Trans-6-[2-(2-phenyl-1-benzimidazolyl)-ethyl]-4-hydroxy-tetra hydropyran-2-one (m.p. = 195-198 °C)

<sup>1</sup>H-NMR (300 MHz, DMSO-d<sub>6</sub>): delta (ppm): 1.67 (1H, ddd); 1.76 (1H, td); 2.06 (2H, m); 2.36 (1H, bd); 2.62 (1H, dd); 4.07 (1H, m); 4.43 (2H, m); 4.61 (1H, m); 5.18 (1H, d exchange with D<sub>2</sub>O); 7.26 (1H, bt); 7.31 (1H, bt); 7.58 (3H, m); 7.67 (1H, bd); 7.70 (1H, bd); 7.79 (2H, m).

Mass spectroscopy (chemical ionization, positive ions, isobutane): m/e 337 [M + 1]<sup>+</sup>; 319.

IR (Nujol) cm<sup>-1</sup>: 1730, 1400, 1320, 745, 695.

20 Trans-6-[2-(2-methyl-1-benzimidazolyl)-ethyl]-4-hydroxy-tetrahydropyran-2-one (m.p. 181-183 °C)

<sup>1</sup>H-NMR (300 MHz, DMSO-d<sub>6</sub>): delta (ppm): 1.72 (1H, ddd); 1.80 (1H, bd); 2.05 (2H, m); 2.40 (1H, bd); 2.56 (3H, s); 2.67 (1H, dd); 4.11 (1H, m); 4.32 (2H, m); 4.55 (1H, m); 5.20 (1H, d, exchange with D<sub>2</sub>O); 7.14 (1H, bt); 7.18 (1H, bt); 7.50 (1H, bd); 7.53 (1H, db).

25 Mass spectroscopy (chemical ionization, positive ions, isobutane): m/e 275 [M + 1]<sup>+</sup>; 257.

Trans-6-[2-(5,6-dimethyl-1-benzimidazolyl)-ethyl]-4-hydroxytetrahydropyran-2-one (m.p. = 180-181 °C)

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 1.70 (1H, ddd); 1.91 (1H, td); 2.15 (2H, m); 2.35 (3H, s); 2.38 (3H, s); 2.68 (2H, d); 4.37 (3H, m); 4.65 (1H, m); 7.18 (1H, s); 7.49 (1H, s); 7.78 (1H, s).

30 Mass spectroscopy (chemical ionization, positive ions, isobutane): m/e 289 [M + 1]<sup>+</sup>; 271.

Trans-6-[2-(2-pyridyl)-1-benzimidazolyl]-ethyl]-4-hydroxy-tetra hydropyran-2-one (m.p. = 168-170 °C)

35 <sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 1.79 (1H, ddd); 1.92 (1H, bd); 2.32 (2H, m); 2.61 (1H, dd); 2.74 (1H, dd); 4.37 (1H, m); 4.38 (1H, m); 5.00 (2H, m); 7.33 (4H, m); 7.55 (1H, d); 7.84 (2H, m); 8.41 (1H, d).

Mass spectroscopy (chemical ionization, positive, isobutane) : m/e 338 [M + 1]<sup>+</sup>; 320.

Trans-6-[2-(4-fluorophenyl)-1-benzimidazolyl]-ethyl]-4-hydroxy-tetrahydropyran-2-one (m.p. = 155-6 °C).

40

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 1.65 (1H, ddd); 1.81 (1H, td); 2.05 (2H, m); 2.56 (1H, dd); 2.45 (1H, dd); 4.30 (1H, m); 4.35-4.57 (2H, m); 4.63 (1H, m); 7.21 (2H, t); 7.32 (2H, m); 7.47 (1H, dd); 7.68 (2H, dd); 7.79 (1H, dd).

Mass spectroscopy (chemical ionization, positive ions, ammonia) : m/e 355 [M + 1]<sup>+</sup>; 337.

45

Trans-6-[2-(2-isopropyl-1-benzimidazolyl)-ethyl]-4-hydroxy-tetrahydropyran-2-one

<sup>1</sup>H-NMR (300 MHz, CDCl<sub>3</sub>): delta (ppm): 1.42 (3H, d); 1.46 (3H, d); 1.76 (1H, ddd); 1.90 (1H, td); 2.12 (2H, t); 2.65 (1H, dd); 2.74 (1H, dd); 3.27 (1H, m); 4.30-4.50 (3H, m); 4.73 (1H, m); 7.20-7.28 (2H, m); 7.35 (1H, m); 7.73 (1H, m).

50

Mass spectroscopy (chemical ionization, positive ions, ammonia) : m/e 303 [M + 1]<sup>+</sup>; 285.

Trans-6-[2-(5-fluoro-2-methyl-1-benzimidazolyl)-ethyl]-4-hydroxy-tetrahydropyran-2-one (m.p. = 154-7 °C)

55 <sup>1</sup>H-NMR (300 MHz, DMSO): delta (ppm): 1.71 (1H, ddd); 1.80 (1H, td); 2.03 (2H, m); 2.40 (1H, dd); 2.56 (3H, s); 2.66 (1H, dd); 4.11 (1H, m); 4.32 (2H, m); 4.54 (1H, m); 5.20 (1H, d, exchange with D<sub>2</sub>O); 7.05 (1H, dt); 7.33 (1H, dd); 7.52 (1H, dd).

Mass spectroscopy (chemical ionization, positive ions, ammonia) : m/e 293 [M + 1]<sup>+</sup>; 275

A 1 M solution of borane in tetrahydrofuran (1.2 ml, 1.2 mmols) was added at 0 °C in 30 minutes to a solution of ethyl (syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-hept-6-enoate (2 g, 3.0 mmols) in anhydrous tetrahydrofuran (16 ml).

After the addition, the mixture was stirred at room temperature for 3 hours, the excess borane was then decomposed with anhydrous methanol (100 µl) and a 1M solution of iodine chloride in methanol (2 ml, 2 mmols) was added to it.

The mixture was stirred overnight at room temperature, poured into water (20 ml) and extracted with diethyl ether (4 x 20 ml).

The reunited organic phases were washed with 1M sodium thiosulphate solution, dried on anhydrous sodium sulphate and evaporated thereby obtaining a crude (2.06 g) (colourless oil) which was purified by column chromatography on silica gel (230-400 mesh); eluant, toluene/petroleum ether = 1:1, affording the pure product (0.32 g) as oil.

#### Method B

A 0.5 M solution of 9-borabicyclononane in tetrahydrofuran (3.6 ml, 1.8 mmols) was added at 0 °C in about 30 minutes to a solution of ethyl (syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-hept-6-enoate (0.5 g, 0.75 mmols) in anhydrous tetrahydrofuran (5 ml).

After the addition, the mixture was stirred at 0 °C for 16 hours, the excess of 9-borabicyclononane was decomposed with absolute ethanol (60 µl) and bis-sublimated iodine (0.65 g, 2.55 mmols) was added and thereafter a 0.87 M solution of sodium ethoxide in ethanol (2.93 ml, 2.55 mmols) was added dropwise in about 30 minutes at 0 °C.

The mixture was stirred overnight at room temperature, it was poured into a 1 M sodium thiosulphate solution (30 ml) and extracted with diethyl ether (4 x 20 ml).

The reunited organic phases were dried on anhydrous sodium sulphate and evaporated thereby obtaining a crude (0.92 g) (dark oil) which was purified by column chromatography on silica gel (230-400 mesh) eluant toluene/petroleum ether 1:1, affording a chromatographically pure product (0.25) as oil.

The physico-chemical characteristics of the product are the same as those reported in Example 5.

#### Example 12

##### Preparation of sodium (syn)-3,5-dihydroxy-7-(2-phenyl-1-benzimidazolyl)-heptanoate

A 0.1 N solution of rhodium hydroxide (890 µl), 0.089 mmols) was added at room temperature to a solution of trans-8-[2-(2-phenyl-1-benzimidazolyl)-ethyl]-4-hydroxy-tetrahydropyran-2-one (30 mg, 0.089 mmols) in methanol (4.5 ml).

The mixture was stirred at this temperature for 3 hours, the solvent was evaporated, the residue was dissolved in water and extracted with diethylether (2 x 3 ml), the aqueous solution was cooled at -78 °C and lyophilized thereby obtaining the product (24 mg) (hygroscopic solid) pure by thin layer chromatography (eluant, methylene chloride/methanol/acetic acid = 79 : 15 : 1).

<sup>1</sup>H-MNR (300 MHz, D<sub>2</sub>O): delta (ppm): 1.40-1.60 (2H, m); 1.77 (1H, m); 1.93 (1H, m); 2.18 (1H, dd); 2.24 (1H, dd); 3.61 (1H, m); 3.91 (1H, m); 4.37 (2H, m); 7.39 (2H, m); 7.60-7.75 (7H, m).

IR (KBr) cm<sup>-1</sup>: 3400; 1575; 1400; 750; 700.

#### Example 13

##### Preparation of ethyl trans-3,5-dihydroxy-7-(2-phenyl-1-benzimidazolyl)-heptanoate

A mixture of ethyl (syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-(2-phenyl-1-benzimidazolyl)-heptanoate

Trans-6-[2-(6-fluoro-2-methyl-1-benzimidazolyl)-ethyl]-4-hydroxy-tetrahydropyran-2-one (m.p. = 192-4 °C)

<sup>1</sup>H-NMR (300 MHz, DMSO): delta (ppm); 1.72 (1H, ddd); 1.82 (1H, td); 2.03 (2H, m); 2.41 (1H, dd); 2.54 (3H, s); 2.66 (1H, dd); 4.11 (1H, m); 4.28 (2H, m); 4.54 (1H, m); 5.20 (1H, d, exchange with D<sub>2</sub>O); 6.98 (1H, dt); 7.40 (1H, dd); 7.50 (1H, dd).

Mass spectroscopy (chemical ionization, positive, ammonia) : m/e 293 [M + 1]<sup>+</sup>; 275.

#### Example 10

#### Preparation of ethyl (syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-hydroxy-heptanoate

##### Method A

A 1 M solution of borane in tetrahydrofuran (600 µl; 0.6 mmols) was added in about 30 minutes at 0 °C under an inert atmosphere to a solution of ethyl (syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-hept-6-enoate (1 g, 1.5 mmols) in anhydrous tetrahydrofuran (8 ml).

After the addition, the mixture was stirred at room temperature for 3 hours, the excess borane was decomposed with a few drops of water and a solution of hydrogen peroxide at 15% (450 µl, 2.0 mmols) was added in 20 minutes at room temperature keeping the pH between 7 and 8 by the addition of an aqueous 3 N sodium hydroxide solution.

After 1 hour at room temperature, the reaction mixture was poured in water (25 ml) and extracted with diethyl ether (4 x 200 ml), the reunited organic phases were dried on anhydrous sodium sulphate and the solvent was evaporated thereby obtaining 0.96 g of a crude (colourless oil) which was purified by column chromatography on silica gel (230-400 mesh); eluant, petroleum ether:ethyl acetate = 9:1, affording 0.27 g of the product (m.p. 75-77 °C).

##### Method B

A 0.5 M solution of 9-borabicyclononane in tetrahydrofuran (3.6 ml, 1.8 mmols) was added in 30 minutes at 0 °C under an inert atmosphere to a solution of ethyl (syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-hept-6-enoate (0.75 mmols) in anhydrous tetrahydrofuran (4 ml).

After the addition, it was stirred at 0-5 °C for 16 hours, the excess of 9-borabicyclononane was decomposed with a few drops of water and a solution at 35% of hydrogen peroxide (0.89 ml, 9.15 mmols) was added in 20 minutes at 0 °C, keeping the pH between 7 and 8 by adding a 3N aqueous solution of potassium hydroxide (0.37 ml).

After 3 hours at room temperature, the reaction mixture was poured into a sodium chloride saturate solution (30 ml) and extracted with ethyl acetate (4 x 15 ml). The reunited organic phases were washed with a 1M sodium thiosulphate solution, dried on anhydrous sodium sulphate and the solvent evaporated thereby obtaining a crude (0.76 g) (colourless oil) which was purified by column chromatography on silica gel (230-400 mesh); eluant, toluene/ethyl acetate = 95:5 affording the product (0.38 g) (m.p. 75-77 °C).

The physico-chemical characteristics of the product are the same as those reported in example 4.

#### Example 11

#### Preparation of ethyl (syn)-3,5-di-(diphenyl-ter.butyl-silyloxy)-7-iodo-heptanoate

##### Method A

(120 mg, 0.139 mmols), glacial acetic acid (67  $\mu$ l; 1.117 mmols) and tetrabutylammonium fluoride (1 M solution in tetrahydrofuran, 1.117 mmols) was reflux heated for 7 hours.

The reaction mixture was poured into a sodium bicarbonate saturate solution (15 ml) and extracted with methylen chloride (3 x 15 ml).

5 The reunited organic phases were washed with water (20 ml) dried an anhydrous sodium sulphate and evaporated thereby obtaining a crude (148 mg) which was purified by column chromatography on silica gel (230-400 mesh) eluant methylene chloride/ethyl acetate 7 : 3 affording the product (24 mg) as oil pure by thin layer chromatography (eluant, methylene chloride/ethyl acetate = 7 : 3).

<sup>1</sup>H-MNR (300 MHz, CDCl<sub>3</sub>): delta (ppm); 1.25 (3H, t); 1.38 (1H, bd); 1.55 (1H, m); 1.88 (2H, m); 2.38 (2H, m); 3.81 (1H, m); 4.14 (2H, q); 4.16 (1H, m); 4.36 (2H, m); 7.29 (2H, m); 7.48 (4H, m); 7.70 (2H, m); 7.80 (1H, m).

Mass spectropy (chemical ionization, positive ions, isobutane) m/e 383 [M + 1]<sup>+</sup>;

#### 15 Example 14

#### 20 Evaluation of the pharmacological activity

Sprague Dowly male rats (100-125 g) were kept for 7 days in a light-dark controlled chamber and fed with a standard diet and water ad libitum.

The animals were sacrificed by beheading and livers were immediately used for the preparation of 25 microsomes according to the method described by Shapiro and Rodwell (J. Biol.Chem. 246, 3210 (1971)).

The microsome pellets were suspended in a phosphate buffer and stored at -80° C.

#### 30 In vitro HMG-CoA reductase activity

The activity of the enzyme was evaluated according to the method described by Goldstein and Brawn (Proc. Natu. Acad. Sci. USA 73, 2564 (1976)).

35 The incubation mixture (200  $\mu$ l) was composed by: phosphate buffer 100 mM (pH 7.4), dithiotreitol 10 mM, EDTA 10 mM, NADP 25 mM, glucosium-6-phosphate 20 mM, glucosium-6-phosphate dehydrogenase 3 U/ml, (<sup>14</sup>C)-HMG-CoA (New England Nuclear) 110 mM (0.08  $\mu$ Ci) and 600  $\mu$ g of microsomal portions. (<sup>3</sup>H)-mevalonalacton was used as interval standard.

The unreacted (<sup>14</sup>C)-HMG-CoA was separated as described by Alberto et al. (Proc. Natu. Acad. Sci. ISA, 77, 3957 (1980)), by means of columns containing AG1-X8 formiate (Bio-rad) resins.

40 The (<sup>14</sup>C)-mevalonolacton was then eluted by distilled water (3 x 750  $\mu$ l) directly in vials containing Picofluor-40 (Packard) (10 ml).

The radioactivity in the samples was measured by a Packard 4000 beta-counter.

#### 45 Anti-hyperlipidemic activity in vivo

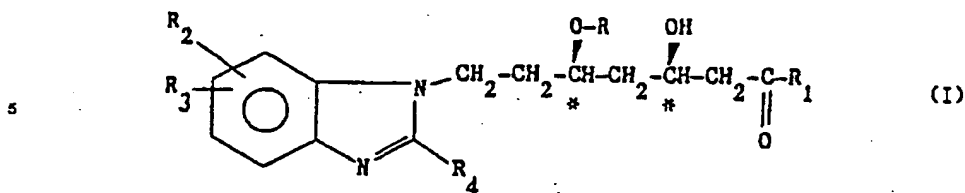
The activity was tested in comparison with nevinolin in non-lipidemic rabbits (Watanabe et al. ATH, 38, 27 (1971)).

50 The compounds were orally administered at the dose of 5 or 50 mg/kg/die and the treatment lasted 14 days.

At the end of the treatment blood samples were withdrawn for the plasma lipids dosage.

#### 55 Claims

1. A compound of formula



10 wherein

R represents a hydrogen atom;

R<sub>1</sub> represents a hydroxy or an OR<sub>5</sub> group where R<sub>5</sub> represents a C<sub>1</sub>-C<sub>4</sub> alkyl or benzyl;

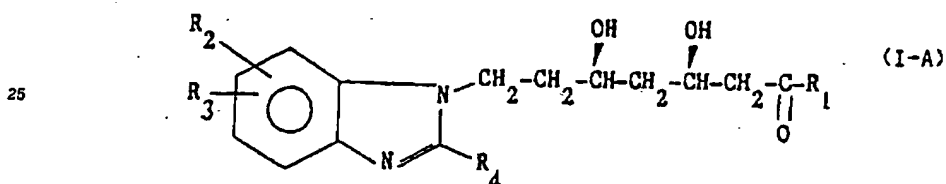
or, R and R<sub>1</sub> together are a single bond between the oxygen and carbonyl;

15 R<sub>2</sub>, R<sub>3</sub> and R<sub>4</sub>, equal to or different from each other, represent hydrogen atoms, C<sub>1</sub>-C<sub>5</sub> alkyl or alkoxy, halogen atoms, CF<sub>3</sub>, aryl, heteroaryl, phenoxy, benzyloxy, amino, mono or dialkylamino having 1 to 4 carbon atoms in the alkyl moiety;

the carbon atoms marked by an asterisk have contemporaneously R or S configuration; and

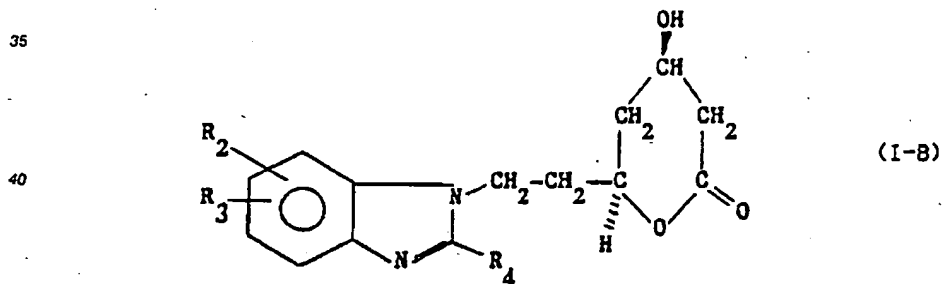
when R<sub>1</sub> is hydroxy, the salts thereof with pharmaceutically acceptable bases.

2. A compound according to claim 1 having formula



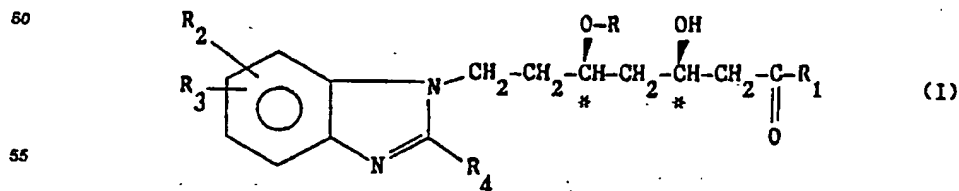
30 wherein R<sub>1</sub> is hydroxy or an OR<sub>5</sub> group; R<sub>2</sub>, R<sub>3</sub>, R<sub>4</sub> and R<sub>5</sub> have the meanings indicated in claim 1.

3. A compound according to claim 1 having formula



45 wherein R<sub>2</sub>, R<sub>3</sub>, and R<sub>4</sub> have the meanings indicated in claim 1.

4. A process for preparing a compound of formula



wherein

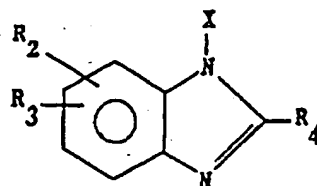
R represents a hydrogen atom;

R<sub>1</sub> represents a hydroxy or an OR<sub>5</sub> group where R<sub>5</sub> represents a C<sub>1</sub>-C<sub>4</sub> alkyl or benzyl;  
or, R and R<sub>1</sub> together are a single bond between the oxygen and carbonyl;

R<sub>2</sub>, R<sub>3</sub> and R<sub>4</sub>, equal to or different from each other, represent hydrogen atoms, C<sub>1</sub>-C<sub>5</sub> alkyl or alkoxy,  
5 halogen atoms, CF<sub>3</sub>, aryl, heteroaryl, phenoxy, benzyloxy, amino, mono or dialkylamino having 1 to 4  
carbon atoms in the alkyl moiety;

the carbon atoms marked by an asterisk have contemporaneously R or S configuration; and  
when R<sub>1</sub> is hydroxy, the salts thereof with pharmaceutically acceptable bases,  
characterized in that a benzimidazole of formula

10



(II)

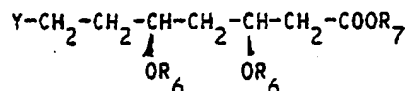
15

20 wherein

R<sub>2</sub>, R<sub>3</sub>, and R<sub>4</sub> have the above mentioned meanings; and

X is hydrogen, a metal atom or a tetraalkylammonium group; is reacted in an inert solvent and at a  
temperature of from -20 to 50 °C, with a compound of formula

25



(III)

30

wherein

R<sub>6</sub> represent an hydroxy protecting group;

R<sub>7</sub> represents C<sub>1</sub>-C<sub>4</sub> alkyl or benzyl;

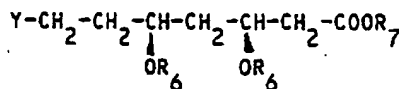
Y represents a leaving group or a group convertible into a leaving groups.

35 5. A process according to claim 4, characterized in that R<sub>6</sub> is selected among trisubstituted silyl  
radicals.

6. A process according to claims 4 and 5, characterized in that Y is selected from chlorine, bromine,  
iodine, C<sub>1</sub>-C<sub>4</sub> alkylsulphonate, arylsulphonate, hydroxy and triphenylmethoxy.

7. A compound of formula

40



(III)

45

wherein

R<sub>6</sub> represent an hydroxy protecting group;

R<sub>7</sub> represents C<sub>1</sub>-C<sub>4</sub> alkyl or benzyl;

50 Y represents a leaving group or a group convertible into a leaving groups.

8. A compound according to claim 7, characterized in that R<sub>6</sub> is selected among trisubstituted silyl  
radicals;

9. A compound according to claims 7 and 8, characterized in that Y is selected from chlorine, bromine,  
iodine, C<sub>1</sub>-C<sub>4</sub> alkylsulphonate, arylsulphonate, hydroxy and triphenylmethoxy.

55 10. A pharmaceutical composition comprising a compound according to claim 1 together with a  
pharmaceutically acceptable excipient.